

5/45

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	24526
<b>Description:</b> Saddle Kit		<b>Part Number:</b>	K10004
For (D205-594-011/-013/-015 & D412-652-011/-21)			
<b>Dwg:</b>		<b>Qty:</b>	1
Page 1 of 1			

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveler	OK	05.10.12	1																																																																																
2	DC	Photocopy bluefile and create labels per PPP K10004 & D205-594-011/-013) <b>CHG003</b>	UK 43	05-10-14	1																																																																																
3	PK	<b>Pick:</b> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>D205-641-011 ✓</td> <td>GHW Kit</td> <td>B23348</td> </tr> <tr> <td>32</td> <td>D2570</td> <td>Bushing</td> <td>B23917</td> </tr> <tr> <td>2</td> <td>D2968-041 ✓</td> <td>Tow Ring</td> <td>B21418</td> </tr> <tr> <td>1</td> <td>D3428-3</td> <td>Placard</td> <td>B22933</td> </tr> <tr> <td>2</td> <td>D5951 ✓</td> <td>Saddle</td> <td>B23799</td> </tr> <tr> <td>2</td> <td>D5953 ✓</td> <td>Saddle</td> <td>B23814</td> </tr> <tr> <td>2</td> <td>D5955 ✓</td> <td>Saddle</td> <td>B23800</td> </tr> <tr> <td>2</td> <td>D5957 ✓</td> <td>Saddle</td> <td>B23815</td> </tr> <tr> <td>16</td> <td>AN4-51A</td> <td>Bolt</td> <td>M18574</td> </tr> <tr> <td>32</td> <td>AN5-15A</td> <td>Bolt <del>AN5-15A</del></td> <td>M17652 M18467</td> </tr> <tr> <td>2</td> <td>AN5-36A</td> <td>Bolt</td> <td>M15829</td> </tr> <tr> <td>2</td> <td>AN5-42A</td> <td>Bolt</td> <td>M16762</td> </tr> <tr> <td>2</td> <td>AN5-43A</td> <td>Bolt</td> <td>M6366 M18279</td> </tr> <tr> <td>2</td> <td>AN5-45A</td> <td>Bolt</td> <td>M17619</td> </tr> <tr> <td>80</td> <td>AN960JD516 ✓</td> <td>Washer</td> <td>M18100</td> </tr> <tr> <td>2</td> <td>AN970-4 ✓</td> <td>Washer</td> <td>M16898</td> </tr> <tr> <td>18</td> <td>MS21042L4</td> <td>Nut (or -4)</td> <td>M17492</td> </tr> <tr> <td>40</td> <td>MS21042L5</td> <td>Nut (or -5)</td> <td>M17492 M17653</td> </tr> <tr> <td>1</td> <td colspan="2">Document package from Step 2</td> <td>M17653 ✓</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	2	D205-641-011 ✓	GHW Kit	B23348	32	D2570	Bushing	B23917	2	D2968-041 ✓	Tow Ring	B21418	1	D3428-3	Placard	B22933	2	D5951 ✓	Saddle	B23799	2	D5953 ✓	Saddle	B23814	2	D5955 ✓	Saddle	B23800	2	D5957 ✓	Saddle	B23815	16	AN4-51A	Bolt	M18574	32	AN5-15A	Bolt <del>AN5-15A</del>	M17652 M18467	2	AN5-36A	Bolt	M15829	2	AN5-42A	Bolt	M16762	2	AN5-43A	Bolt	M6366 M18279	2	AN5-45A	Bolt	M17619	80	AN960JD516 ✓	Washer	M18100	2	AN970-4 ✓	Washer	M16898	18	MS21042L4	Nut (or -4)	M17492	40	MS21042L5	Nut (or -5)	M17492 M17653	1	Document package from Step 2		M17653 ✓	OK	05-10-28	1
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4	QC4	Inspect Kit 100% for Completeness on the W/O	OK	05/10/28	1																																																																																
5	PK	Identify and pack for shipping as per PPP	REV.FE	05/11/28	1																																																																																
6	AC	Cost / part 1822.75	OK	05-11-01	1																																																																																
7	DC	Close W/Order and Ensure Travellers Attached Inspect Level 21 180.13 Travellers:	OK	05/11/31	1																																																																																

Rev	Date	Change	Revised By	Approved
A	99.06.03	New Issue	DM	
B	00.06.26	Revised per ENC 296 new dwg K10004 rev. A	EC	
C	02.04.11	Added change 003	NG	
D	05.07.22	Reformat; Added D3428-3 per CHG003	KJ/JLM	

RCP 00000754

RELEASED

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:   *LS*   Date: 05/10/13

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 11, 2005  
11:50 am

Work Order No : 0024526  
Project Name : K10004  
Project For : WK545  
Work Order Type : Main  
Main WO Number :  
House Part Number : \*K10004  
Description : Saddle Kit Extra High  
Manufactured : Yes  
Amount Req'd : 1  
Amount Done : 0  
Start Date : 10-11-05  
Est Finish Date : 11-10-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
  
Order Entry No :  
OE Value : 0.00  
  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00